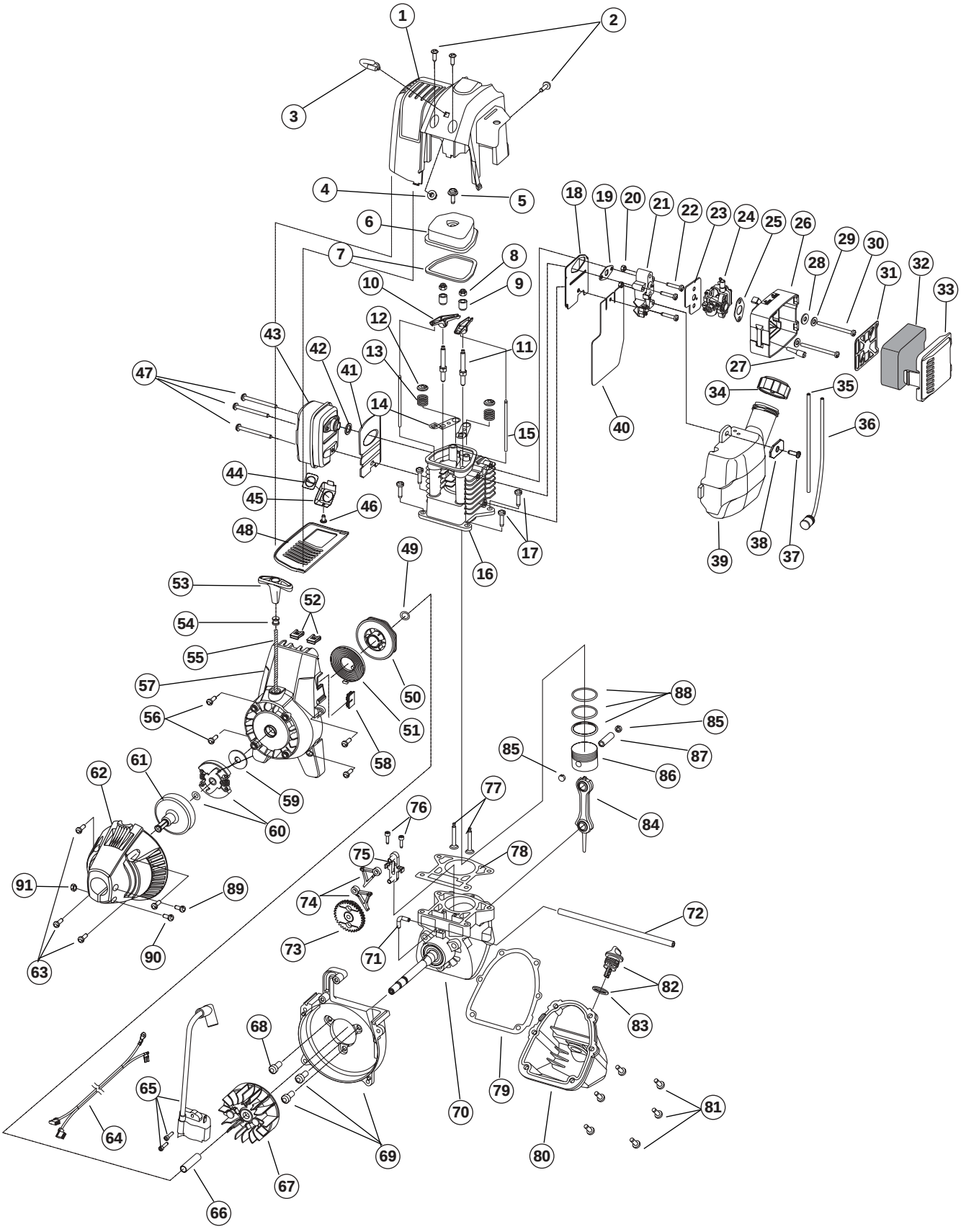
Part Numbers On Following Page



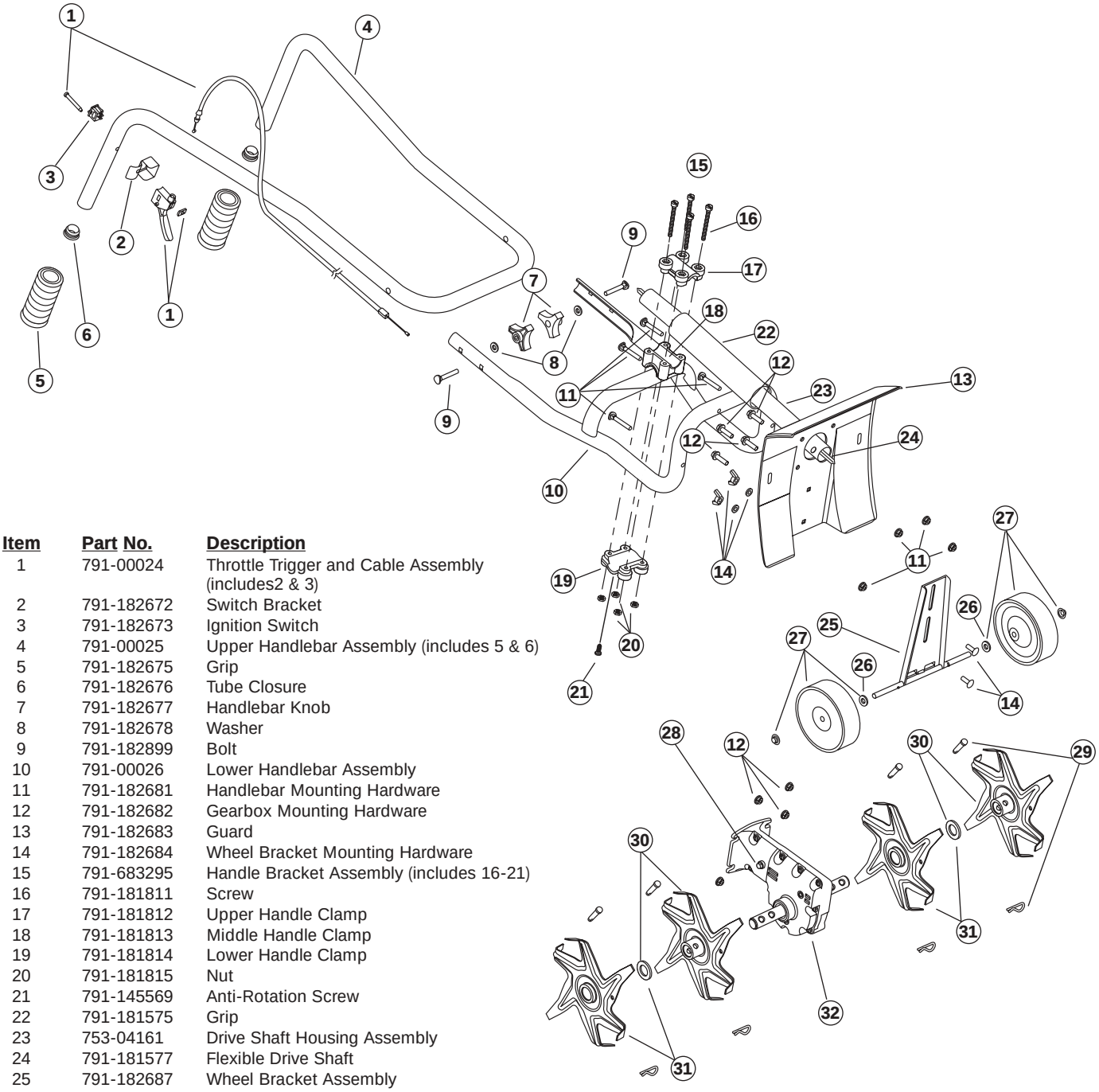
ENGINE PARTS - MODEL 510r
4-CYCLE GAS CULTIVATOR
PPN- 21BK515G034

Item	Part No.	Description
1	753-04028	Engine Cover
2	791-182339	Engine Cover Screws
3	791-182651	Starter Rope Eyelet
4	791-182652	Eyelet Nut
5	791-181025	Valve Cover Screw
6	791-182098	Valve Cover
7	791-182099	Valve Cover Gasket
8	791-182340	Rocker Adjustment Nut
9	791-182101	Rocker Arm Pivot
10	791-182100	Rocker Arm
11	791-182341	Rocker Arm Stud
12	791-182103	Valve Spring Retainer
13	791-181038	Valve Spring
14	791-182102	Push Rod Guide
15	791-181033	Push Rod
16	791-182745	Cylinder Assembly (includes 11-14, 16, 18 & 78)
17	791-182344	Cylinder Screw
18	753-1226	Intake Baffle
19	791-182749	Carburetor Mount Gasket
20	791-181034	Nut
21	753-04029	Carburetor Mount (includes 20)
22	791-182348	Carburetor Mount Screw
23	791-182732	Carburetor Gasket
24	791-182654	Carburetor with Primer
25	753-04030	Air Filter Gasket
26	791-182655	Air Filter Cover Assembly (includes 27, 28, 31-33)
27	791-182097	Breather Tube Assembly
28	791-182656	Grommet Washer
29	791-182409	Washer
30	753-04031	Air Filter Mounting Screw
31	791-182657	Air Filter Plate
32	791-182658	Air Filter
33	791-182659	Air Filter Cover
34	791-182271	Fuel Cap
35	791-182352	Fuel Return Line
36	791-182353	Fuel Pick-Up Line with Filter
37	791-181080	Screw
38	791-182354	Washer
39	791-182660	Fuel Tank Assembly (includes 34-36)
40	791-182356	Fuel Tank Shield
41	753-1232	Muffler Baffle
42	791-181048	Muffler Gasket
43	753-04036	Muffler (includes 42, 44-46)
44	791-180890	Spark Arrestor Screen
45	791-181045	Screen Cover
46	791-181046	Screw
47	791-182361	Muffler Mounting Screw
48	753-04092	Muffler Cover

Item	Part No.	Description
49	791-181247	Palnut/Retaining Ring
50	791-182748	Recoil Pulley
51	753-1236	Recoil Spring
52	791-182366	Nut Clip
53	791-181079	Pull Handle
54	791-611061	Rope Guide
55	791-613103	Rope
56	791-181020	Starter Housing Screw
57	753-04160	Starter Housing Assembly (includes 49-56)
58	791-182537	Wire Grommet
59	791-182368	Clutch Washer
60	753-1238	Clutch with Washer
61	791-153592	Clutch Drum
62	753-1239	Clutch Cover
63	791-181345	Clutch Cover Screw
64	791-182665	Switch Wire Assembly
65	753-04040	Ignition Module with Screws
66	791-181065	Spacer
67	791-182736	Flywheel
68	791-181861	Screw
69	791-182743	Shroud Assembly with Screws (includes 68)
70	791-182376	Crankcase Assembly (includes 71 & 72)
71	791-182375	90° Elbow
72	791-182379	Breather Hose
73	791-181015	Cam Gear
74	753-1242	Cam Follower
75	791-181013	Cam Bracket
76	791-181012	Cam Bracket Screw
77	791-181040	Valves, Intake and Exhaust
78	791-182374	Cylinder Gasket
79	791-181018	Oil Pan Gasket
80	791-182377	Oil Pan (includes 79 & 81)
81	791-181020	Oil Pan Screw
82	791-182378	Dipstick Assembly (includes 83)
83	791-182290	O-Ring
84	791-181009	Connecting Rod
85	791-181008	Wrist Pin Button
86	753-1243	Piston
87	791-181006	Wrist Pin
88	791-181005	Piston Ring Set
89	791-145569	Anit-Rotation Screw
90	753-1240	Screw
91	753-04092	Nut
*	791-180852	Spark Plug
*	753-04087	Short Block Assembly (includes 5-17, 70-88)
*	791-180142	Starter Pawl Repair Kit
*	753-04014	Carburetor Repair Kit
*	753-1248	Gasket/Diaphragm Repair Kit

* Parts not shown

BOOM AND CULTIVATOR PARTS - MODEL 510r
4-CYCLE GAS CULTIVATOR
PPN- 21BK515G034



Item	Part No.	Description
1	791-00024	Throttle Trigger and Cable Assembly (includes2 & 3)
2	791-182672	Switch Bracket
3	791-182673	Ignition Switch
4	791-00025	Upper Handlebar Assembly (includes 5 & 6)
5	791-182675	Grip
6	791-182676	Tube Closure
7	791-182677	Handlebar Knob
8	791-182678	Washer
9	791-182899	Bolt
10	791-00026	Lower Handlebar Assembly
11	791-182681	Handlebar Mounting Hardware
12	791-182682	Gearbox Mounting Hardware
13	791-182683	Guard
14	791-182684	Wheel Bracket Mounting Hardware
15	791-683295	Handle Bracket Assembly (includes 16-21)
16	791-181811	Screw
17	791-181812	Upper Handle Clamp
18	791-181813	Middle Handle Clamp
19	791-181814	Lower Handle Clamp
20	791-181815	Nut
21	791-145569	Anti-Rotation Screw
22	791-181575	Grip
23	753-04161	Drive Shaft Housing Assembly
24	791-181577	Flexible Drive Shaft
25	791-182687	Wheel Bracket Assembly
26	791-182216	Wheel Spacer
27	791-180944	Wheel Assembly (includes 26)
28	791-180288	Sleeve Retainer Bolt
29	791-147473	Tine Fastener Assembly
30	791-182729	Tine Assembly (Left Outer or Right Inner)
31	791-182730	Tine Assembly (Left Inner or Right Outer)
32	791-147474	Gear Box Assembly